

### Trak-Lock® Front Sight

1. Remove bead from bead sight platform.
2. De-burr edges of bead sight platform and check for new sight fit. **NOTE:** Additional metal may need to be removed from both sides of bead sight platform to insure new sight fit. If barrel has bead installed directly into barrel or does not have bead, a bead sight platform will need to be soldered onto barrel.
3. Degrease last 4" of barrel and only the bottom of new sight by soaking in Acetone for 30 minutes and allow them to dry. **NOTE:** For blued or plated barrels, prior to degreasing, place new sight in position over bead sight platform and trace outline with pencil. With small file, remove finish inside the traced area to ensure proper adhesive bond.
4. Remove clip from adhesive pack and mix contents thoroughly by gently kneading the gray and white material together until color is uniform. Then, liberally coat underside of new sight and place it over bead sight platform. **NOTE:** End of new sight should be positioned approximately 1/16" from end of barrel.
5. Clamp new sight in place using a small c-clamp or padded vise grip pliers.
6. Remove any excess adhesive that has squeezed from under new sight. After this has been done, use a clean rag dampened with Acetone to wipe down end of barrel to remove any remaining adhesive.
7. Allow adhesive to cure for 24 hours at room temperature before removing clamp and using firearm.

### Trak-Lock® Rear Sight

1. Completely disassemble receiver.
2. Center and level receiver in drill press or milling machine vise.
3. Measure and mark rear sight holes. **NOTE:** Front hole mark should be 5.885" and rear hole mark 7.335", both indicated from front of receiver. The hole spacing is 1.450"
4. Use #33 drill to drill front hole through receiver and rear hole .375" deep.
5. Use 6/40 tap to thread both holes.
6. Mount rear sight using screws and wrench supplied. **NOTE:** Snug down screws only. Do not over tighten.

**IMPORTANT:** Use enclosed adhesive with caution! Avoid skin, eye and mouth contact. When using Acetone, be sure to follow manufacturer's safety warnings.

